

Caratteristiche standard

Standard features



| SERIE V-2C | | DOPPIA INIEZIONE MULTI-COLOR MULTI MATERIAL | | MODELLO | | MODEL | |
|---|----------------------|--|------|----------------|------|--------------|--|
| GRUPPO INIEZIONE | | INJECTION UNIT | | A | | B | |
| Diametro vite Screw diameter | mm | Ø20 | Ø22 | Ø22 | Ø25 | Ø28 | |
| Volume teorico iniezione Theoretical injection volume | cm ³ | 31 | 38 | 49 | 64 | 80 | |
| Capacità iniezione (PS) Injection capacity (PS) | gr | 29 | 36 | 46 | 61 | 76 | |
| Pressione iniezione Injection pressure | kg/cm ² | 2239 | 1851 | 2530 | 1959 | 1562 | |
| Velocità iniezione Injection rate | cm ³ /sec | 25 | 30 | 33 | 43 | 54 | |
| Plastificazione oraria (PS) Plasticizing capacity (PS) | kg/hr | 7 | 9 | 10 | 13 | 16 | |
| Rotazione vite Screw rotation speed | r.p.m. | 10 - 240 | | 10 - 225 | | | |
| Potenza riscaldamento Heating capacity | kw | 2.5 | | 3.1 | | | |
| Forza motrice richiesta Required driving power | hp (kw) | 5 (3.7) | | 7.5 (5.6) | | | |

| MODELLO | | MODEL | | V4-R-40T-2C | | V4-R-80T-2C | |
|---|---------|-------------------------------|--|--------------------|-----------|--------------------|-------------|
| OPZIONI INIEZIONE | | INJECTION UNIT OPTIONS | | I | II | I | II |
| | | | | A | A | A, B | A, B |
| GRUPPO CHIUSURA | | CLAMPING UNIT | | | | | |
| Forza di chiusura Clamping force | ton | 40 (20x2) | | 80 (40x2) | | | |
| Spessore stampo (min) Mold thickness (min) | mm | 200 - 280 | | 220 - 300 | | | |
| Corsa apertura Opening stroke | mm | 250 | | 250 | | | |
| Massima apertura Max opening thickness | mm | 470 - 530 | | 470 - 550 | | | |
| Diametro tavola rotante Rotary table diameter | mm | Ø580 | | Ø740 | | | |
| Corsa estrattore Ejector strokes | mm | 100 | | 100 | | | |
| Forza estrazione Ejector force | ton | 2.5 | | 2.5 | | | |
| Potenza motore pompa Pump motor power | hp (kw) | 15 (11.2) | | 20 (15) | | | |
| Capacità serbatoio olio Oil tank capacity | L | 280 | | 300 | | | |
| Dimensioni macchina (L x L x A) Machine size (L x W x H) | mt | 1.8x1.48x2.8 | | 2.05x1.6x3.2 | | | |
| Peso macchina Machine weight | ton | 2.1 | | 4.2 | | | |
| V4-R = Tavola rotante / Rotary table | | | | | | | |

*Le specifiche sono soggette a variazioni senza preavviso

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| MODELLO | | | | | | | | | | | | | | | | | | MODEL | | | | | | | | | | | | | | | | | |
|----------------|------|------|-----------|------|------|----------|------|------|-----------|------|------|-----------|------|------|----------|------|------|--------------|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|
| C | | | D | | | E | | | F | | | G | | | H | | | | | | | | | | | | | | | | | | | | |
| Ø25 | Ø28 | Ø32 | Ø32 | Ø36 | Ø40 | Ø36 | Ø40 | Ø45 | Ø45 | Ø50 | Ø55 | Ø50 | Ø55 | Ø60 | Ø55 | Ø60 | Ø65 | | | | | | | | | | | | | | | | | | |
| 64 | 80 | 105 | 112 | 141 | 175 | 162 | 200 | 254 | 286 | 353 | 427 | 392 | 475 | 565 | 522 | 622 | 730 | | | | | | | | | | | | | | | | | | |
| 60 | 76 | 99 | 106 | 134 | 167 | 154 | 190 | 241 | 271 | 335 | 405 | 372 | 451 | 536 | 469 | 591 | 694 | | | | | | | | | | | | | | | | | | |
| 2328 | 1855 | 1421 | 2050 | 1619 | 1312 | 2332 | 1889 | 1493 | 2031 | 1645 | 1360 | 1889 | 1561 | 1312 | 1776 | 1492 | 1272 | | | | | | | | | | | | | | | | | | |
| 47 | 60 | 78 | 81 | 103 | 127 | 96 | 118 | 150 | 137 | 170 | 205 | 177 | 215 | 256 | 249 | 296 | 348 | | | | | | | | | | | | | | | | | | |
| 16 | 19 | 24 | 23 | 30 | 37 | 25 | 31 | 39 | 41 | 50 | 60 | 56 | 68 | 80 | 79 | 95 | 111 | | | | | | | | | | | | | | | | | | |
| 10 - 200 | | | 10 - 230 | | | 10 - 230 | | | 10 - 200 | | | 10 - 220 | | | 10 - 220 | | | | | | | | | | | | | | | | | | | | |
| 4.1 | | | 5.3 | | | 6.8 | | | 10-5 | | | 13 | | | 16.8 | | | | | | | | | | | | | | | | | | | | |
| 10 (7.5) | | | 15 (11.2) | | | 20 (15) | | | 25 (18.7) | | | 30 (22.5) | | | 40 (30) | | | | | | | | | | | | | | | | | | | | |

| V4-R-120T-2C | | V4-R-160T-2C | | V4-R-200T-2C | | V4-R-250T-2C | | V4-R-300T-2C | | V4-R-400T-2C | | V4-R-500T-2C | |
|---------------------|--------------|---------------------|--------------|---------------------|----------------|---------------------|----------------|---------------------|----------------|---------------------|----------------|---------------------|--------------|
| I | II | I | II | I | II | I | II | I | II | I | II | I | II |
| A,B,C | A,B,C | B,C,D | B,C,D | B,C,D,E | B,C,D,E | C,D,E,F | C,D,E,F | D,E,F,G | D,E,F,G | E,F,G,H | E,F,G,H | F,G,H | F,G,H |
| 120 (60x2) | | 160 (80x2) | | 200 (100x2) | | 250 (125x2) | | 300 (150x2) | | 400 (200x2) | | 500 (250x2) | |
| 250 - 330 | | 250 - 350 | | 280 - 380 | | 300 - 400 | | 350 - 450 | | 350 - 450 | | 400 - 500 | |
| 280 | | 300 | | 350 | | 400 | | 400 | | 450 | | 500 | |
| 530 - 610 | | 550 - 650 | | 630 - 730 | | 700 - 800 | | 750 - 850 | | 800 - 900 | | 900 - 1000 | |
| Ø880 | | Ø980 | | Ø1170 | | Ø1350 | | Ø1500 | | Ø1590 | | Ø1800 | |
| 125 | | 125 | | 150 | | 150 | | 180 | | 200 | | 200 | |
| 3.9 | | 3.9 | | 4.6 | | 4.6 | | 5.4 | | 5.4 | | 6 | |
| 30 (22) | | 40 (30) | | 50 (37.5) | | 60 (45) | | 75 (56) | | 80 (60) | | 100 (75) | |
| 400 | | 450 | | 500 | | 600 | | 700 | | 800 | | 960 | |
| 2.2x1.7x3.3 | | 2.35x1.98x3.45 | | 2.2x1.7x3.3 | | 2.68x2.15x4.1 | | 3x2.43x4.35 | | 3.2x2.55x4.85 | | 3.5x2.75x5.2 | |
| 4.9 | | 8.5 | | 11 | | 14.8 | | 19.8 | | 23 | | 28 | |

V4-R = Tavola rotante / Rotary table

*Specifications are subject to changes without prior notice