


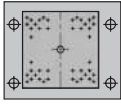
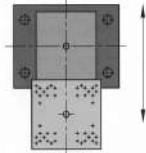
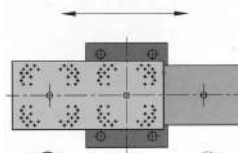
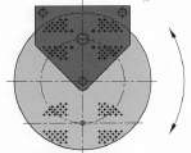
Caratteristiche standard

Standard features



 CHIUSURA VERTICALE VERTICAL CLAMPING INIEZIONE ORIZZONTALE HORIZONTAL INJECTION		MODELLO MODEL												
		VH-35T				VH-65T				VH-110T				
Descrizione / Description		Unit												
GRUPPO INIEZIONE		INJECTION UNIT												
Diametro vite Screw diameter	mm	Ø22	Ø25	Ø28	Ø28	Ø30	Ø32	Ø32	Ø35	Ø40				
Volume teorico iniezione Theoretical injection volume	cm ³	53	69	86	86	99	113	129	154	201				
Capacità iniezione (PS) Injection capacity (PS)	gr	50	65	81	81	93	106	121	145	189				
Pressione iniezione Injection pressure	kg/cm ²	282	218	174	2499	2177	1915	2933	2452	1876				
Velocità iniezione Injection rate	cm ³ /sec	28	36	145	46	53	60	56	67	88				
Rotazione vite Screw rotation speed	r.p.m.	184			197			236						
Potenza riscaldamento Heating capacity	kw	4			5.5			7.5						
GRUPPO CHIUSURA		CLAMPING UNIT												
Forza di chiusura Clamping force	ton	35			65			110						
Spessore stampo (min) Mold thickness (min)	mm	180			200			200						
Corsa apertura Opening stroke	mm	250			250			350						
Massima apertura Max opening thickness	mm	430			450			550						
Corsa estrazione Ejector stroke	mm	90			90			100						
Forza estrattore Ejector force	ton	2.3			2.3			5.4						
ALTRI DATI OTHER DATA		VH-35T				VH-65T				VH-110T				
	UNIT	VH	VH-S	VH-SD	VH-R	VH	VH-S	VH-SD	VH-R	VH	VH-S	VH-SD	VH-R	
Potenza motore pompa Pump motor power	hp (kw)	7.5 (5.6)	7.5 (5.6)	10 (7.5)	10 (7.5)	10 (7.5)	10 (7.5)	15 (11.2)	20 (15)	15 (11.2)	15 (11.2)	15 (11.2)	15 (11.2)	
Corsa del piano Slide table stroke	mm	-	380	480	-	-	450	580	-	-	520	680	-	
Diametro tavola rotante Rotary table diameter	mm	-	-	-	Ø680	-	-	-	Ø780	-	-	-	Ø980	
Dimensioni macchina (L x L x A) Machine size (L x W x H)	mt	2.8x1.4 x2.1	3x1.1 x2.3	2.7x1.7 x2.3	3x1.4 x2.4	3.1x1.7 x2.4	3.5x1.2 x2.5	2.9x1.9 x2.5	4.1x1.6 x2.9	3.5x1.6 x2.8	4.1x1.3 x2.9	3.4x2.2 x2.9	4x1.8 x2.9	
Peso macchina Machine weight	ton	2.6	2.1	3.25	3.5	3.5	3.5	4.2	4.5	4.6	6	6.8	6.95	

*Le specifiche sono soggette a variazioni senza preavviso

V4
TAVOLA FISSA
FIXED TABLE
V4-S
TAVOLA TRASLANTE
SLIDING TABLE
V4-SD
TAVOLA TRASLANTE 2 STAZIONI
DOUBLE SHUTTLE TABLES
V3-R
TAVOLA ROTANTE
ROTARY TABLE
MODELLO**MODEL****VH-160T****VH-200T****VH-250T****VH-300T****VH-400T****VH-500T**

Ø35	Ø40	Ø45	Ø40	Ø45	Ø50	Ø45	Ø50	Ø55	Ø50	Ø55	Ø60	Ø55	Ø60	Ø70	Ø60	Ø70	Ø75
178	233	294	264	334	412	286	354	428	687	832	989	950	1131	1539	1357	1847	2121
167	219	276	248	314	387	269	333	402	646	782	930	893	1063	1447	1276	1736	1994
3000	2296	1815	2690	2127	1722	2739	2217	1833	2712	2242	1884	2952	2481	1823	2800	2057	1792
71	93	118	98	124	153	119	147	178	157	190	226	190	226	308	237	323	371
228			188			232			230			218			219		
11.3			13.5			17.5			19.8			19.8			23		

160	200	250	300	400	500
250	300	300	350	350	450
350	400	450	450	600	700
600	700	750	800	950	1150
150	150	150	200	200	250
5.4	5.4	6.0	6.0	7.0	7.0

VH-160T**VH-200T****VH-250T****VH-300T****VH-400T****VH-500T**

VH	VH-S	VH-SD	VH-R	VH	VH-S	VH-SD	VH-R	VH	VH-S	VH-SD	VH-R	VH	VH-S	VH-SD	VH-R	VH	VH-S	VH-SD	VH-R	VH	VH-S	VH-SD	VH-R
20 (15)	20 (15)	25 (18.7)	25 (18.7)	25 (18.7)	25 (18.7)	30 (22.4)	30 (22.4)	30 (22.4)	30 (22.4)	35 (26.2)	35 (26.2)	40 (29.8)	40 (29.8)	45 (33.8)	45 (33.8)	50 (34.5)	50 (34.5)	55 (41.3)	55 (41.3)	60 (44.8)	60 (44.8)	65 (48.8)	65 (48.8)
-	620	780	-	-	650	870	-	-	700	990	-	-	760	1140	-	-	800	1170	-	-	880	1270	-
-	-	-	Ø1170	-	-	-	Ø1370	-	-	-	Ø1370	-	-	-	Ø1590	-	-	-	Ø1590	-	-	-	Ø1800
3.7X1.7 X3.1	4.4X1.4 X3.3	3.7X2.5 X3.3	4.3X2.1 X3.3	4.2X1.5 X3.4	4.9X1.5 X3.4	4.2X3.2 X3.5	4.7X2.3 X3.4	4.8X1.7 X3.6	5.5X1.7 X3.8	4.6X3.5 X3.7	5.3X2.3 X3.7	5.2X1.8 X3.7	5.9X1.8 X3.8	5.4X3.6 X3.8	6.3X2.4 X3.8	5.4X2 X4	6.5X2 X4.2	5.5X3.7 X4.2	6.4X2.8 X4.2	5.8X2.3 X4.2	6.8X2.3 X4.3	6X3.9 X4.3	6.8X3 X4.3
7.5	7.1	8.3	9.6	9.5	9.5	10.2	11.35	11.5	12.3	13	14.5	12.5	14	14.7	15.9	16.5	18.5	19.5	20.5	21.6	23.2	24.5	26

*Specifications are subject to changes without prior notice